



Doraville Assembly Plant

PROJECT SUMMARY



Location

Doraville, Georgia, USA

Total Investment

\$40 Million

Project Type

Process Equipment Replacement and Modifications for the Production of New Vehicle Models

Global Performance Role

Program Management (Safety & Schedule)
Construction Management (Facilities)

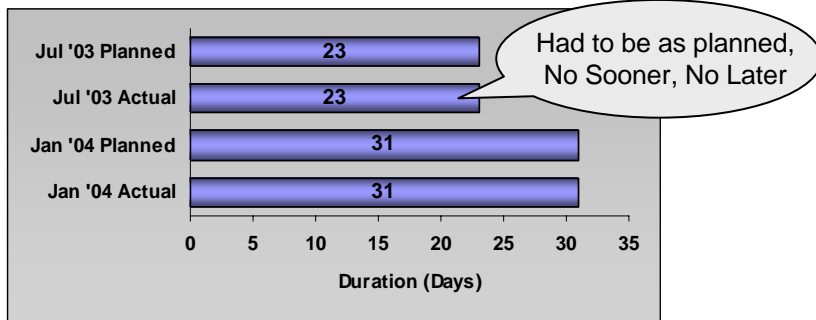
Annual Volume

250,000 Units

Global Performance Impact

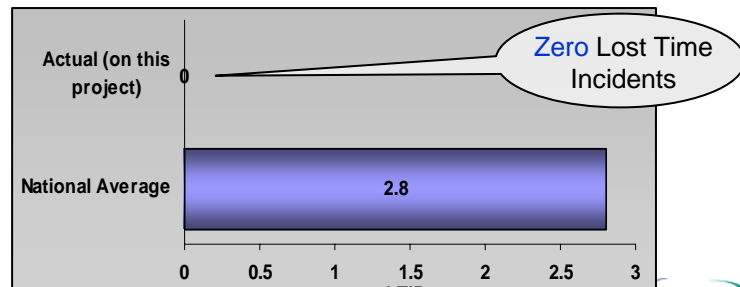
Schedule Performance

(Work performed during production shutdown periods)



Safety Performance

(Lost Time Incident Rate (LTIR))



Project Highlights

With the intent of performing the necessary changes to the Body Shop, Paint Shop and General Assembly equipment for the production of new vehicle models, GM selected Global Performance to manage the safety program and the planning activities of the project. Global Performance teamed up with GM to add its safety and scheduling expertise to the project, allowing the GM engineers to concentrate on the technical aspects.

Global Performance's responsibility also included construction management services for the GM Worldwide Facilities Group, performing the upgrade of utilities systems in coordination with maintenance activities.

The construction and equipment modifications had to be performed without disrupting the plant production activities and, therefore, required a significant work load to be performed in short periods of time. Detailed planning and a strong and functional safety program were a must. With Global Performance's support GM has successfully started the production of the new vehicle models in 2004.